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**Answer to the Question No: 1**

A Macro is a block of instructions that can be invoked once or many times.

Now on the other hand a Procedure is a set of instructions that can be called many times.

To use the procedure, it needs to be called using ‘CALL’ instruction and it returns to the exact point of the code using ‘RET’ instruction but Macro doesn’t require any Call or Ret instructions and it creates a copy of the macro instance and executes the instructions. Thus, Macros are much faster than Procedures.

Parameters can be passed into Macro but in procedure parameters cannot be passed.